

Work Order ID 64762

Thursday, December 16, 2010 11:42:45 AM

Page 1

Push

Item ID: D2237

Accept

Setup Start

Revision ID:

Stop

Item Name: Striker Plate

Start Date: 12/16/2010 Start Qty: 40.00

Cust Item ID:

Required Date: 12/21/2010 Req'd Qty: 40.00

Customer:

Reference:

Approvals:

Process Plan:

Date: *12/12/16* Tooling:

Date:

Run Start

QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2237

Rev D1

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D ☒ Dwg Rev: *D1* ☐ Prog Rev: *D1* ☐ 2-Deburr if necessary

B10-12-16

(40)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B10-12-16

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Stop 12/17

counted
(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64762

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Page 2

Item ID: D2237

Accept

Revision ID:

Item Name: Striker Plate




Start Date: 12/16/2010 Start Qty: 40.00

Required Date: 12/21/2010 Req'd Qty: 40.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Small Fab	Small Fab	0.00				(40)			
Small Fab	Memo	0.00	SB	11/01/04					
Small Fab	I-Form as per drawing								
140  QC	QC5- Inspect part completeness to step on W/O	0.00				count (x40)			
Quality Control	Memo	0.00	8	11/01/04					
150  Packaging	Identify as per dwg & Stock Location: <u>change</u> <u>Q</u>	0.00				11/1/4 (400)			SP
Packaging	Memo	0.00							

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Page 3

Item ID: D2237

Accept

Revision ID:

Item Name: Striker Plate

Start Date: 12/16/2010 Start Qty: 40.00

Required Date: 12/21/2010 Req'd Qty: 40.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 11/01/05

mf
11-01-04

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Thursday, December 16, 2010 11:42:49 AM

Page 1

Work Order ID: 64762

Parent Item: D2237

Parent Item Name: Striker Plate




Start Date: 12/16/2010

Required Date: 12/21/2010

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP C 02.05.11 Clarify IPP NG
IPP D 06.05.25 Waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S22GA 		Purchased	No			100	sf	67.5896	0.01	0.421053			
304/316 .032 Sheet													



B10-12-16

Location

Loc Qty

Loc Code

MAT20

67.5896

109023

30.2896

109057

37.3

109057

40

W/O:		WORK ORDER CHANGES					
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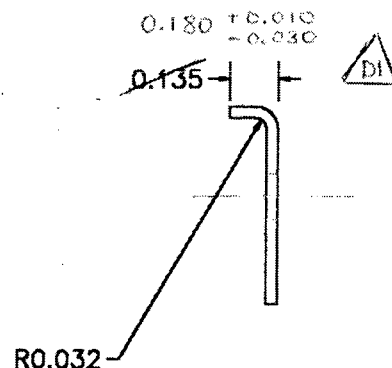
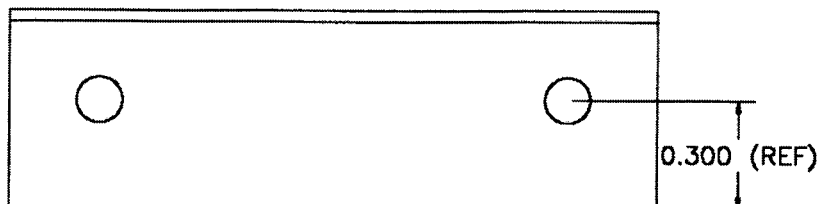
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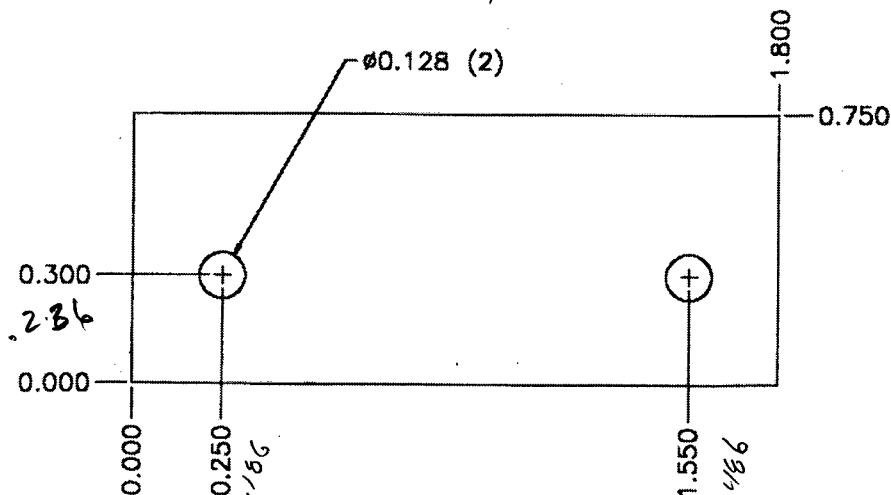
DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. D
<i>BW</i>	<i>[Signature]</i>	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
D1	<i>[Signature]</i> 04.06.15	UPDATE DIMENSION	

RELEASED
47/12/17 DS



BEND DETAIL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *64762*
210-12-16



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

W/O:		WORK ORDER CHANGES					
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